



# Heavy Duty Slurry Pump – 4-Inch

MODEL #	
HD 4000	
OPERATING LEVELS	
MIN FLOW	250 GPM
MAX FLOW	2100 GPM
HEAD RANGE	Up to 160 ft

4 inch

6 inch

1800 RPM

Solids up to 4 inches

Up to 40-70% Solids



\*Typical Deployment Photo. Dredge pumps can be deployed vertically or horizontally. Photos for general guidance. Contact us for further details.

PARTS	STANDARD MATERIALS
ROTOR	High Chrome 28%, Ductile Iron, Stainless Steel, Duplex Stainless - Various sizes and custom metals available.
VOLUTE CASING	High Chrome 28%, Ductile Iron, Stainless Steel, Duplex Stainless - Custom metals available.
SHAFT	Chromoly or Stainless Steel
MECHANICAL SEAL	Dual Tungsten or Silicon Carbide Mechanical Seal with Self Contained Seal Flushing System
BEARING HOUSING	Ductile Iron or Stainless Steel

**EDDY Pump Heavy Duty Slurry Pumps** are non-clog pumps designed for high solids industrial pumping applications. Our patented pump technology outperforms all centrifugal, vortex and positive displacement pumps in a variety of the most difficult pumping applications.

Available in alternative power options and pump sizes depending on your application.

#### Applications

• Mining

**DISCHARGE SIZE** 

SOLIDS HANDLING

PERCENT SOLIDS

SUCTION SIZE

MOTOR SPEED

- Chemical
- Sand & Agg
- Oil and Gas
- Paper & Pulp
- Fly Ash & Coal Ash

#### Features and Benefits

- Non-Clog, High Viscosity, High Specific Gravity, High Abrasives, Low pH Pumping Design
- Transport 40-70% Solids
- Ability to pump objects of up to 12-inches in diameter with 12-in pump

#### Fluid Pumped

- Sludge
- Slurry
- Drilling Mud
- Mine Tailings
- Grit
- Sand Mixtures

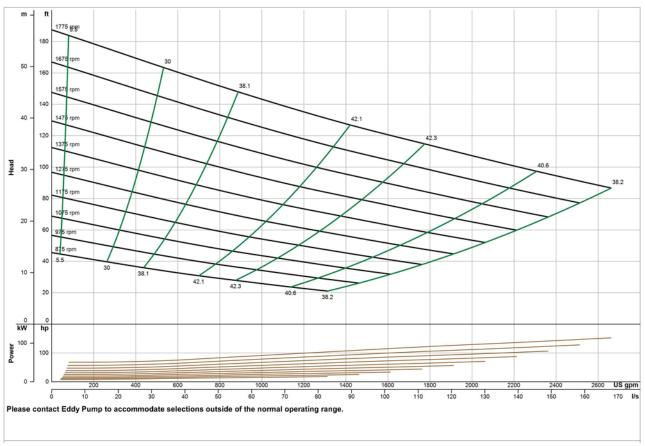
## WE PUMP SOLIDS, NOT WATER

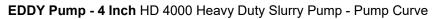




### **PUMP CURVE**

A pump curve is a graphical representation of a pumps ability to produce flow against a certain head. The science is matching a curve that is accurate for your project, leading to the proper pump selection and best efficiency. **EDDY Pumps** are primarily used for high solids, slurry, sludge, and dewatering.





\*General pump curve based on water with 1800 RPM motor. Contact us with your specific material for a custom pump curve.

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